



Biogas perspective in Poland

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Presentation thesis:

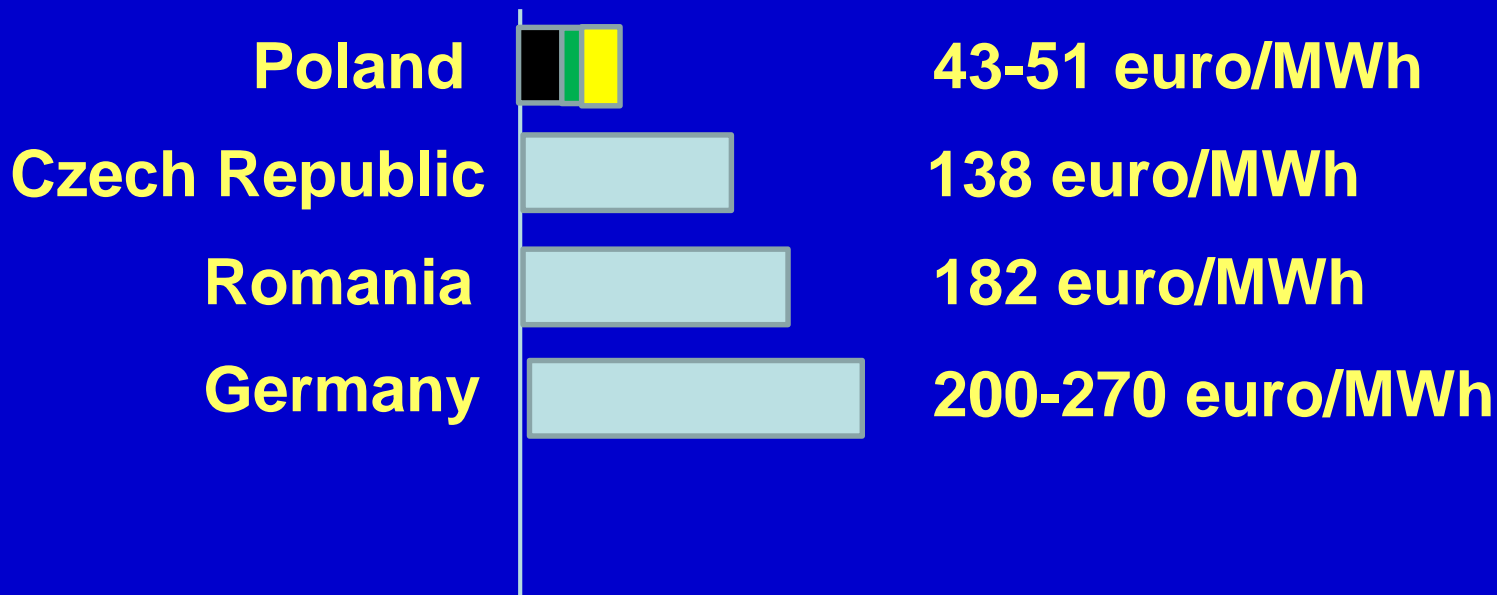
- During 2012-16 Poland was a market with very low subsidies for RES.
- In consequences most of biogas plants past or almost reach the state of bancrupcy.
- Biogas plants generate multiple possibilities to take additional money.
- Issue: Poland has one of the most innovative biogas market in the world.
- Potential of Polish agricultural biogas sector: 3.5* - 6 GW of electric power.

**without maize silage used as substrate*

Specific situation of Poland

- Over 300 biogas plants (94 agricultural)
- Very low price for energy from RES;

Comparison of the price for electric energy produced by biogas plants (*June 2016*).



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How do the Polish biogas plants improve profits?

- Heat from co-generation usage (subsidies: 29 euro/MWh).
- Production of fertilisers based on digestates (up to 240 euro/Mg).
- Use of biowaste as substrates (15-250 euro/Mg)
- Use of CO₂ from exhausted gases for greenhouses or cold rooms.
- Specific production related to biogas plants:
 - * fish
 - * schrimps
 - * worms

**Heat used from combusted biogas for worms
production and drying for animal feeding (1000 m² =
250 t livestock/month = 80 t of dryied worms)**



<http://www.hipromine.com/>

Trends in Polish biogas technologies:

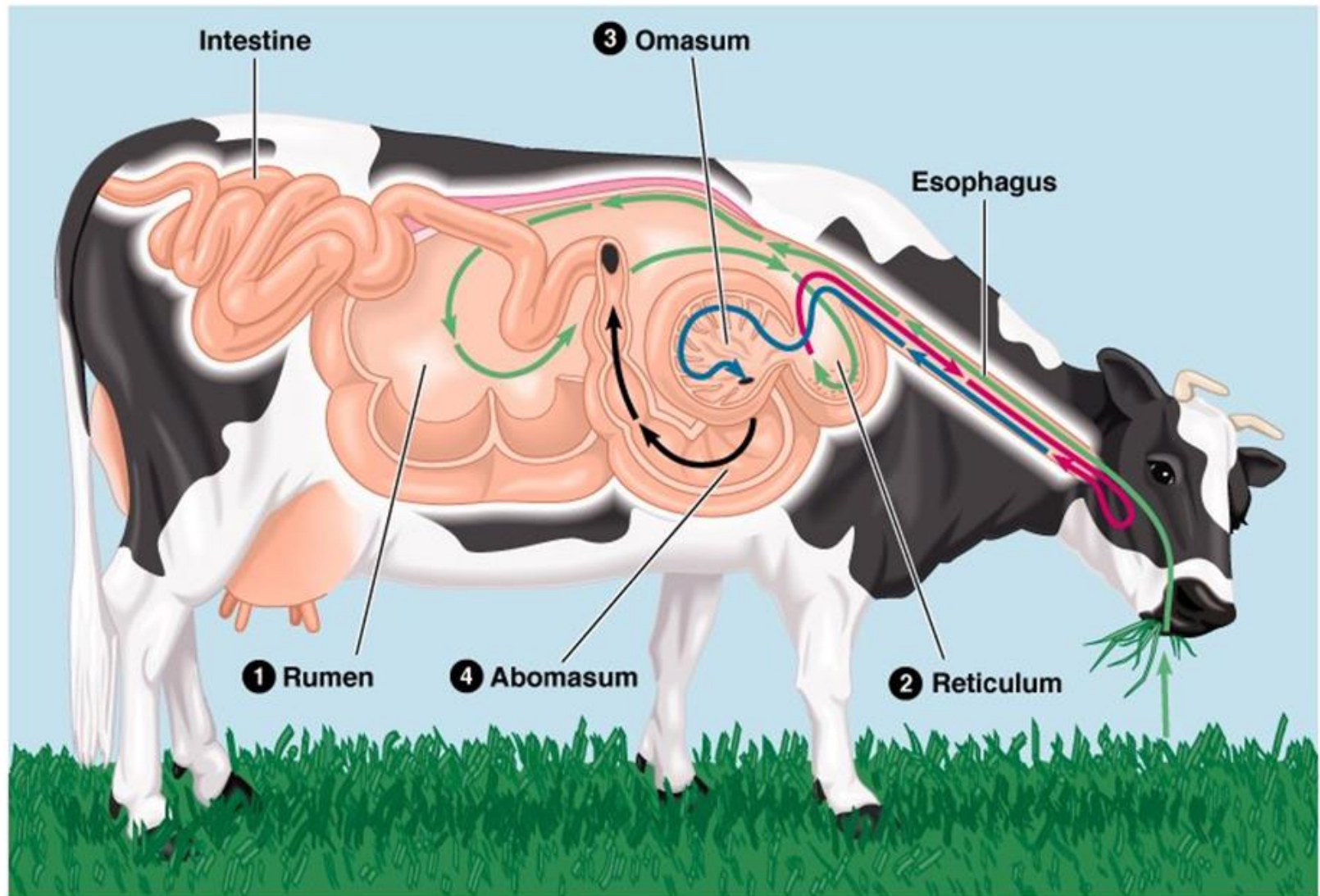
- 1. Modular installations from steel (unification and repetability, 1 MWe=10 containers, montage=6300 workinghours).**
- 2. Deep digestion (no solid fraction in digestate = up to 27% higher CH₄ yield).**
- 3. Low energy self-consumption.**
- 4. Extremely large spectrum of substrates used (including bio waste).**

**Promissing scenario:
waste-to-energy systems**

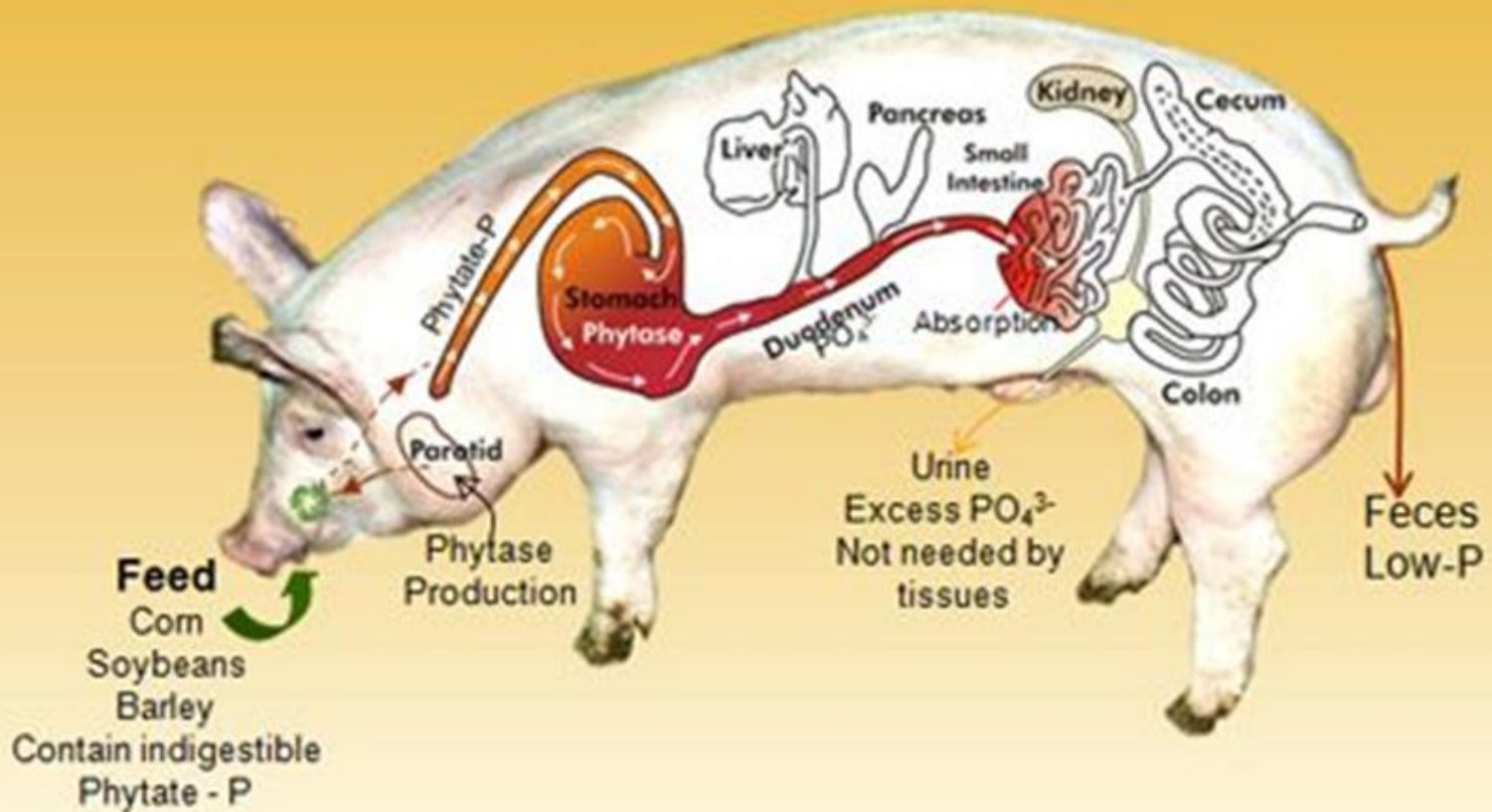
Dominating European technology (NaWaRo) uses mainly silages. Typical biogas plant is called „the concrete cow”.



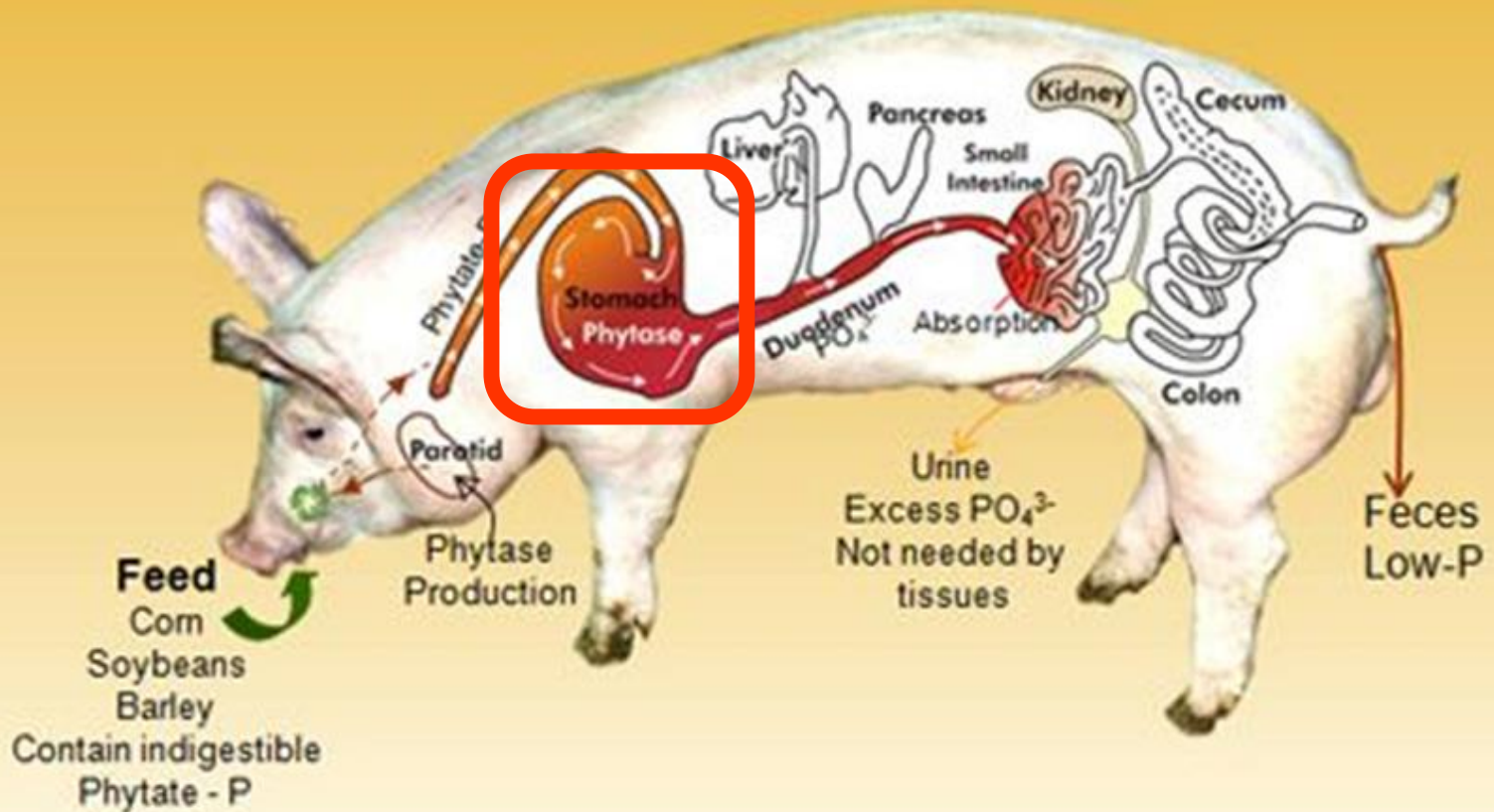
Stable feeding, limited changes, narrow spectrum of substrates.



Swine – scheme of digestion system in typical biowaste installation.



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Biochemical Processes Accelerator® (BPA) is an innovative system used to accelerate and augment the distribution of a wide range of substrates during methane fermentation process

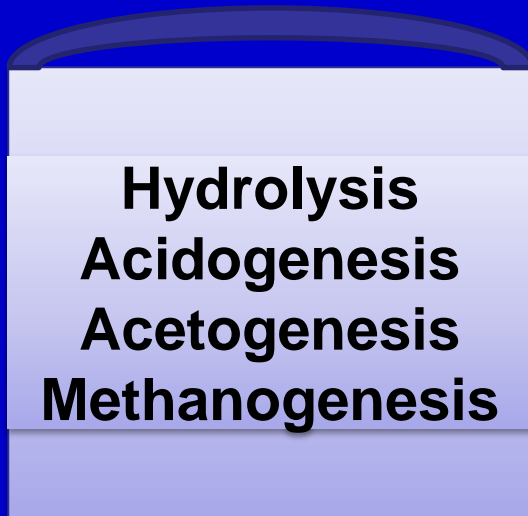


NaWaRo

Dynamic Biogas

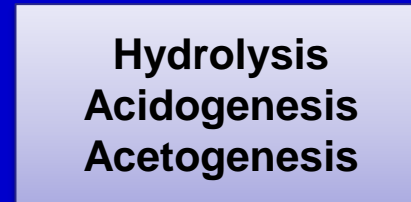
VS.

pH 7.2 – 7.8



pH 7.2 – 7.8

pH 3.2 – 4.8



Methanogenesis

Hydrolysis
Acidogenesis
Acetogenesis

Methanogenesis

Hydrolysis+acidogenesis+acetogenesis = 12-36 h
CH₃COOH concentration = up to 20000 mg/L



Test made on 2 biogas plants:
- Kloster Lehnin (2015)
- Dolgelin (2015/16)

**Study case – Dynamic Biogas
technology: agricultural biogas plant
with steel fermenters and vertical
mixing (999 kWe + 1050 kWt)**

6 steel fermenters (1000 m³, with vertical mixers)
Results for 2016: 8499 MWh (over 97% of theoretical efficiency)



1 fermenter (920 m³) feeds app. 250 kW_e



Extremely efficient mixing system (5 kW) → very homogeneous pulp, no upper layer presence (even in case of maize silage with 44% D.M.)



**Study case – ProBioGas technology:
agricultural-biowaste biogas plant in
Miedzyrzec working with separated
hydrolysis and long, narrow fermenters**

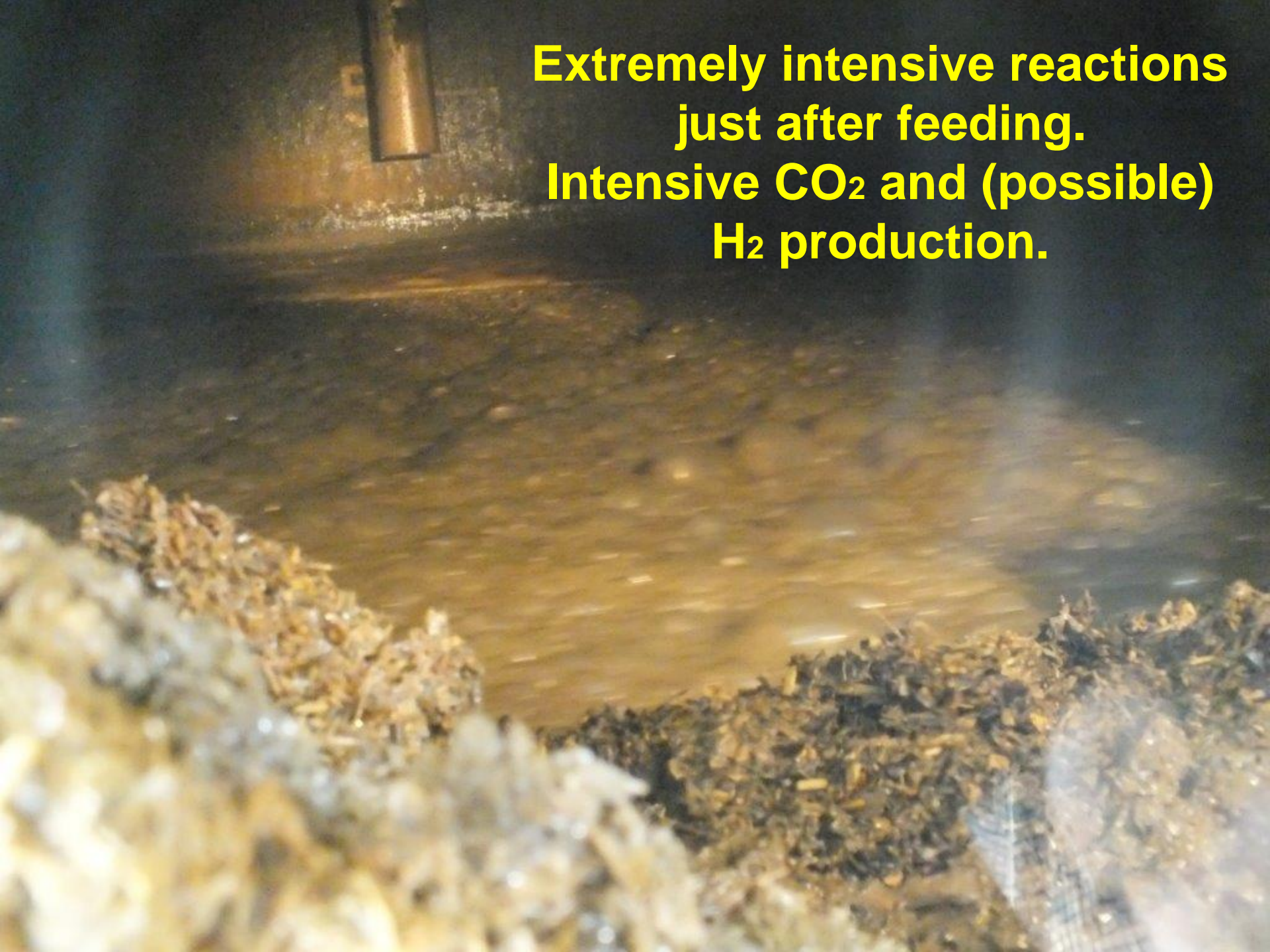
**Agricultural-biowaste biogas plant (1200 kW_e
+ 1300 kW_t); 2 hydrolysis chambers (300 m³
each), 2 fermenters (3300 m³ each)**



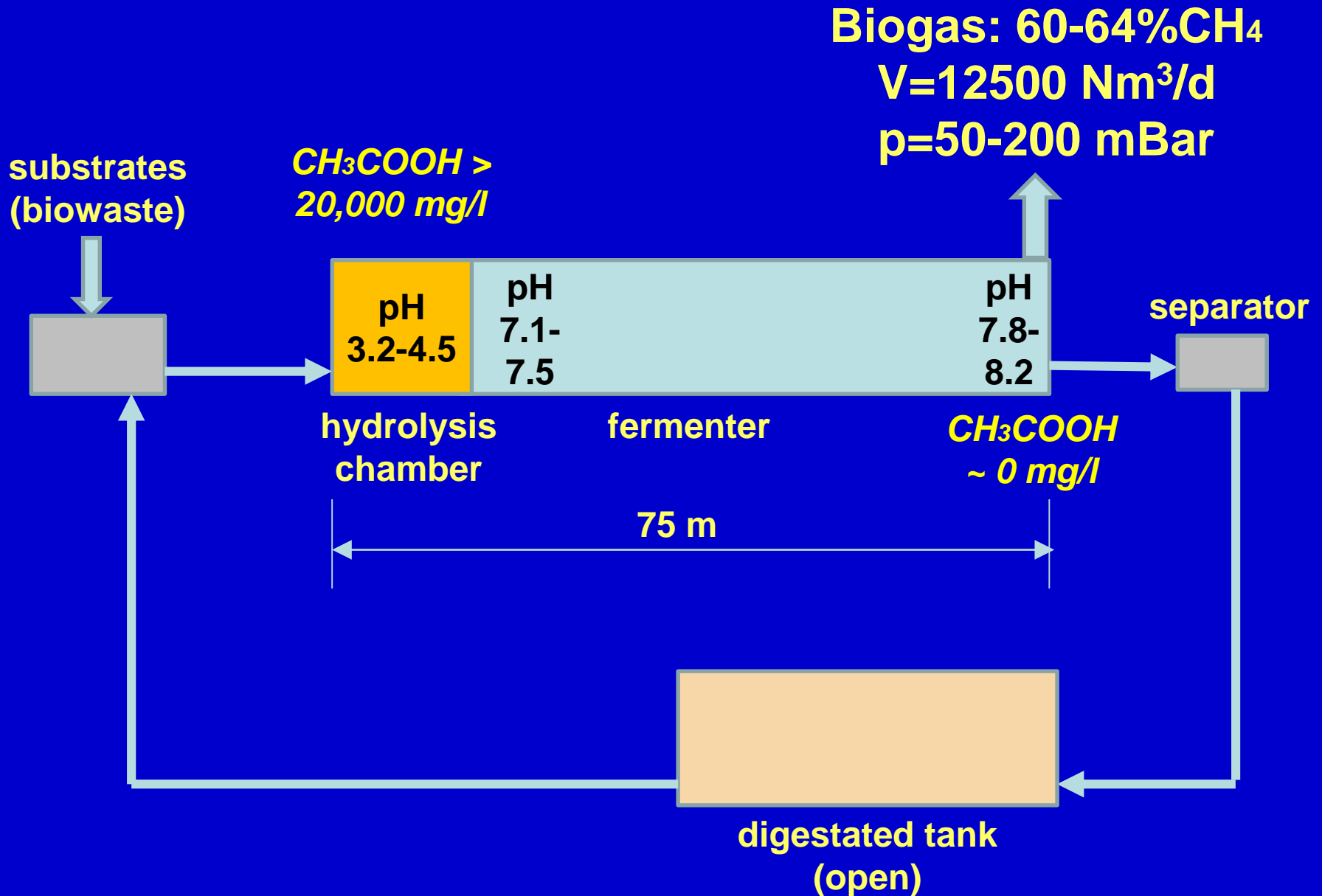
Hydrolysis (?) chamber → pH 3.2-4.5, very intensive H₂ production (in some pH levels), rapid destruction of substrates



**Extremely intensive reactions
just after feeding.
Intensive CO₂ and (possible)
H₂ production.**



Biogas production scenario:



Pressure changes during hydrolyser feeding



Separation of digestates: very small amount of solid fraction.

More than 90% of solid fraction is digested in hydroliser and processed directly into increasing of biogas production.



Typical technology working with maize silage: effect – big amount of solid fraction



Typical results:

Daily rates	t F.M.	% D.M.	t D.M.
Apple pomace	22	26	5,72
Potato pulp	6	15	0,9
Distillery stillage	100	7	7
Other biowaste	20	7	1,4
		D.M. in total	15,02



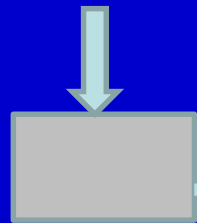
Result: 545 m³ CH₄ / t D.M.

Hydrogen production scenario:

Mixture: 0%CH₄
25-48% H₂ + CO₂
V=2500 Nm³/d

Biogas: 50-58%CH₄
up to 13%H₂
V=12500 Nm³/d

substrates
(biowaste)



pH
3.2-5.4

pH
7.3-
7.6

pH
7.8-
8.2

hydrolysis
chamber

fermenter

separator

digested tank
(open)

Required further research:

- **Black box (how exactly is hydrogen produced?) Laboratory tests still do not follow real-scale efficiency).**
- **Energetic balance (more H₂ = less CH₄).**
- **Economic balance: which kind of production (CH₄ / H₂) is more profitable???.**
- **Hydrogen separation methods.**

Conclusions

- **Best practice: biowaste usage let to obtain green energy and clean environment.**
- **There is still huge potential for efficiency growth in existing installations.**
- **Polish biogas potential:**
 - **can cover whole natural gas import or**
 - **can replace 2 (planned) nuclear plants.**
- **Look for possibilities of usage of other products than energy: CO₂, H₂ and digested pulp.**

Thank you for your attention

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